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Question Paper Code: R3C06

B.E./B.Tech. DEGREE EXAMINATION, NOV 2024

Third Semester

Biotechnology

R21UBT306 - STOICHIOMETRY

(Regulations R2021)

Duration: Three hours

Maximum: 100 Marks

Answer All Questions

PART A - (10 x 2 = 20 Marks)

1. What are Fundamental units and derived units? Give examples CO1-U
2. How many grams of NH_4Cl are there in 5 mol? CO2-App
3. State ideal gas law. CO1-U
4. A gas mixture contains 0.28 kmol of HCl, 0.34 kmol of N_2 and 0.09 kmol of O_2 . Calculate average molecular weight of gas. CO2-App
5. Draw the block diagram of evaporator in material balance CO1-U
6. Define Degrees of Freedom CO2-U
7. State Raoult's law. CO1-U
8. Differentiate Open system and Closed system CO1-U
9. What is yield coefficient CO1-U
10. Define yield in chemical reaction CO3-App

PART – B (5 x 16= 80 Marks)

11. (a) In the SI system, thermal conductivity has unit of W/(m K). The thermal conductivity of a solid material can be calculated as $k = xQ / A\Delta T$, where Q is the rate of heat transfer, x is thickness of the solid, A is the area of heat transfer and ΔT is the temperature difference across the solid. The following values were obtained experimentally, $Q = 20,000 \text{ kJ/h}$, $A = 10 \text{ m}^2$, $x = 10 \text{ cm}$ and $\Delta T = 1000 \text{ K}$. CO4-Eva (16)
- a) Calculate the thermal conductivity of the solid in W/(m K)
- b) Express the thermal conductivity in kcal / (h m °C).
- c) If the thermal conductivity of a second material is 0.15 Btu/(h ft °F), which one will make a better thermal conductor

Or

- (b) An aqueous solution of K_2CO_3 contains 50% salt and the specific gravity of the solution is 1.53. Determine the following: CO4-Eva (16)
- (a) The mole percent of the salt in the solution
- (b) The volume percent of water assuming density of water is 1000 kg/m^3 and there is no volume change on mixing
- (c) The molality of the solution
- (d) The molarity of the solution
- (e) The normality of the solution

12. (a) A mixture of acetone vapour and nitrogen gas at 101.3 kPa and 310 K contains acetone vapour to the extent that it exerts a partial pressure of 15 kPa. The vapour pressure of acetone is given by the Antoine equation CO3-Ana (16)

$$\ln P^s = 14.5463 - \frac{2940.46}{T - 49.19}$$

where the pressure is in kPa and temperature is in K. Determine the following:

- (a) The mole fraction of acetone in the mixture (2)
- (b) The weight fraction of acetone in the mixture (2)
- (c) The molal humidity (3)
- (d) The absolute humidity (3)
- (e) The molal saturation humidity (3)
- (f) The absolute saturation humidity (3)

Or

- (b) A natural gas has the following composition by volume: $\text{CO}_2 = 0.8\%$, $\text{N}_2 = 3.2\%$, $\text{CH}_4 = 96\%$. Calculate
- The Composition in weight percentage
 - The average molecular weight
 - The density at standard conditions in kg/m^3
- CO3-Ana (16)
13. (a) In the azeotropic distillation of an ethanol–water solution, a feed mixture containing 95.6% alcohol is mixed with pure benzene and distilled. The benzene forms a ternary azeotrope with alcohol–water with a composition of 74.1% benzene, 7.4% water and 18.5% alcohol, which is distilled over as the overhead product. Absolute alcohol is obtained as the residue product. Determine the quantity of benzene required for producing 100 kg of absolute alcohol.
- CO2-App (16)
- Or
- (b) A triple effect evaporator is used to concentrate 1000 kg of aqueous solution from a concentration of 20% solute to 80% solute. Assuming an equal amount of vaporization in each effect, calculate the composition and weight of the solution entering the second and third effect evaporator.
- CO2-App (16)
14. (a) A spherical storage tank of 3 m in diameter is half filled with 12500 kg of an organic liquid at 7000 kPa. If the total internal energy in the tank is 5.3×10^6 kJ, what is the specific enthalpy of the fluid in the tank?
- CO3-Ana (16)
- Or
- (b) The heat capacity of Carbon di oxide is given by the following relation
- $$C_p = 26.54 + 42.454 \times 10^{-3} T - 14.298 \times 10^{-6} T^2$$
- Where C_p is in kJ/kmol K and T is in K
- How much heat is required to heat 1 kg of CO_2 from 300 K to 1000K
 - obtain the relation expressing the heat capacity in kcal/kmol $^\circ\text{C}$ and temperature in $^\circ\text{C}$
- CO3-Ana (16)

15. (a) Calculate the amount of heat given off when 1 m³ of air at standard conditions cools from 500°C to -100°C at constant pressure. CO2-App (16)

$C_p \text{ air} = 6.386 + 1.763 \times 10^{-3}T - 0.2656 \times 10^{-6} T^2$ kcal/kmol K
and T is in Kelvin.

Or

- (b) Explain the concept of heat capacity and how it is being calculated for various substances CO2-App (16)