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**Question Paper Code: 98761**

B.E. / B.Tech. DEGREE EXAMINATION, NOV 2022

One credit

Mechanical Engineering

19UME861 – JIGS AND FIXTURES

(Regulation 2019)

Duration: 1.30 hours

Maximum: 30 Marks

Answer ALL Questions

PART A - (5x 2 = 10 Marks)

1. The following holds the work piece securely in a jig or fixture against the cutting forces CO1-U  
(a) Locating device (b) Clamping device  
(c) Guiding device (d) Indexing device
2. The jigs and fixtures can be constructed through CO1-U  
(a) Casting (b) Fabrication (c) Welding (d) All of the above
3. The following jig can be used for several different work pieces and operations CO2-U  
(a) Template jig (b) Multi-station jig (c) Index jig (d) Universal jig
4. A fixture does not CO2-U  
(a) Holds the workpiece (b) Locate the workpiece  
(c) Guide the tool (d) All of the above
5. The part is used to rest the workpiece in proper position of the jigs CO2-U  
(a) Locators (b) Clamps (c) Drill bush (d) Jig body

PART – B (2x 10 = 20 Marks)

6. (a) List the various locating devices? Explain any four of them in with aid of suitable sketches. CO1-U (10)  

Or

(b) List any four types of jigs and Fixture construction. State the advantages of each CO1-U (10)

7. (a) Explain Inspection and Welding fixture with suitable sketches CO2-U (10)
- (b) Explain briefly about Quick change fixture. CO2-U (10)