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**Reg. No. :**

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**Question Paper Code: 59724**

B.E. / B.Tech. DEGREE EXAMINATION, NOV 2022

Elective

Mechanical Engineering

15UME924 - Computer Integrated Manufacturing

(Regulation 2015)

Duration: Three hours

Maximum: 100 Marks

Answer ALL Questions

PART A - (10 x 1 = 10 Marks)

1. Computer Integrated Manufacturing is \_\_\_\_. CO1- U
  - (a) Extension of CAM
  - (b) Management philosophy
  - (c) A type of automation
  - (d) Link between CAD and CAM
2. CAD prepares models with computer which are CO1- U
  - (a) Dynamic patterns
  - (b) Static patterns
  - (c) Geometric patterns
  - (d) None
3. In OSI model accounting, addressing and routing functions of the system are provided by: CO2- R
  - (a) application layer
  - (b) network layer
  - (c) transport layer
  - (d) physical layer
4. \_\_\_\_\_ is the technology that connects the machines and people within a site in a small area. CO2- R
  - (a) LAN
  - (b) MAN
  - (c) WAN
  - (d) None of the above
5. Computer aided process planning is . CO3- U
  - (a) Extension of CAM
  - (b) first step in design before CAD
  - (c) a type of automation
  - (d) link between CAD and CAM
6. Material Requirements Planning DOES NOT include CO3- U
  - (a) material price
  - (b) bill of material
  - (c) inventory level
  - (d) production schedule

7. Which of the following is phases of shop floor control CO4- U  
 (a) Order release (b) Order scheduling  
 (c) Order progress (d) All of the above
8. Which is not a component of FMS system CO4- U  
 (a) Work stations (b) Material handling  
 (c) Computer control system (d) process planning
9. What are all the effect of production planning and control CO5- U  
 (a) Material factors (b) Human factors (c) Both A and B (d) Either A or B
10. LOB stands for CO5- U  
 (a) Line of benefit (b) Line of balance  
 (c) Law of balance (d) None of the above

PART – B (5 x 2= 10 Marks)

11. List the available CAD packages CO1- U
12. Explain the types of communication system CO2- U
13. Explain the group technology concept CO3- U
14. Explain about SFC CO4- U
15. State the Concept of material Requirement Planning CO5- U

PART – C (5 x 16= 80 Marks)

16. (a) Explain the various geometric features of a CAD package CO1- U (16)  
 Or  
 (b) Explain the 2D geometric transformation with example CO1- U (16)
17. (a) Explain the Seven layers of OSI Model in detail CO2- U (16)  
 Or  
 (b) Explain the different types of communication system in CIM CO2-U (16)
18. (a) What is Part Families Classification and Coding? CO3- U (16)  
 Or  
 (b) Explain facility design using G.T and its benefits of GT. CO3- U (16)

19. (a) Explain the Barcode Technology in automatic data collection system? CO4- U (16)
- Or
- (b) Explain the material handling and data storage system CO4- U (16)
20. (a) Briefly explain the effect of production planning and control system CO5- U (16)
- Or
- (b) Explain computer integrated production management system CO5- U (16)

