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Question Paper Code: R4709

$B.E.\,/\,B.Tech.\,DEGREE\,EXAMINATION,\,APRIL\,/\,MAY\,\,2025$

Fourth Semester

Mechanical Engineering

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	R21UME409 OPERATION	IS RESEARC	CH FOR MECHAN	ICAL ENGINEE	RS
		(Regulation	ns R2021)		
Dura	ation: Three hours			Maximum: 1	00 Marks
		Answer ALL	Questions		
	PA	RT A - (10 x	1 = 10 Marks)		
1.	If a constraint with<=type, then	n_variable sh	ould be added		CO1- U
	(a) One (b) Mon	re than One	(c) Two	(d) Three	
2.	If a constraint with=type, then_	variable sh	ould be added		CO1- U
	(a) Slack	(b) Su	rplus		
	(c) Artificial	(d) De	cision		
3.	For solving an assignment prob	olem ,which n	nethod is used		CO1-U
	(a) MODI (b) I	Hungarian	(c) German	(d) Americ	can
4.	TSP stands for				CO1-U
	(a) Transportation Problem		(b) Travelling Sa	lesman Problem	
	(c) Travelling Schedule Proble	m	(d) Task Schedul	ing Problem	
5.	In which model, all the nodes r	nust be conne	ected with minimum	distance?	CO1- U
	(a) Shortest path (b) Maxim	al flow (c)	Minimal spanning to	ree (d) Critical	path
6.	CPM stands for_the die shape?				CO1- U
	(a) Crucial path method		(b) Central path	Method	
	(c) Critical path method		(d) Circular patl	h Method	
7.	The inventory may be categorize	zed as			CO1- U
	(a) Raw materials inventory		(b) In-process invo	entory	
	(c) Finished goods inventory		(d) All the above		

8.	EOQ) stands for_				C	O1-U
	(a)	Economic op	otimize quanti	ity			
	(b)	Economic op	otimize qualit	у			
	(c)	Economic or	der Quantity				
	(d)	Economic or	der quality				
9.	Whi	ch one of the	following is	a part of every game theory model?		CO	01 - U
	(a) S	Strategies		(b) Probabilities			
	(c) P	Players		(d) Payoffs			
10.	Whi	ch of the foll	owing denote	es the queue discipline?		CO	01 - U
	(a) F	FIFO	(b) LIFO	(c) SIRO (d) A	All the	above	
			P	ART - B (5 x 2= 10 Marks)			
11.	Expl	lain the term	surplus varial	ble.		CO 1-	U
12.		cribe the pro a minimizati		verting a maximization transportation pro	blem	CO 1-	U
13.		•		ing expected duration and variance to esting project task.	nate	CO 1-	U
14.	Expl	lain lead time	2 .			CO 1-	U
15.	Expl	lain the saddl	e point of a g	ame		CO 1-	U
				PART – C (5 x 16= 80 Marks)			
16.	(a)	-	cal method to e $Z=6X_1+5X_2$ $X_1+5X_2 \le 5$ $3X_1+2X_2 \le 1$ $X_1,X_2 \ge 0$		CO2	-App	(16)
	(b)	Solve the f	ollowing LP 1	problem using Simplex	CO2	-App	(16)
	` ′	method.				**	` ′
			$Z=6X_1+8X_2$				
		Subject to	$5X_1 + 10X_2 \le 4X_1 + 4X_2 \le$				
			1212	••			

17. (a) Find the basic feasible solution for the following transportation CO2 -App problem using

- i) North-West Corner Rule
- ii) Vogel's Approximation method.

		Supply						
	4	2	7	3	250			
From	3	7	5	8	450			
	9	4	3	1	500			
Demand	200	400	300	300	•			
Or								

(b) Solve the following assignment problem.

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CO2 -App (16)

(16)

Jobs $\frac{1}{3}$

I	II	III	IV	V
11	17	8	16	20
9	7	12	6	15
13	16	15	12	16
21	24	17	28	26
14	10	12	11	15

Machines

18. (a) Consider the details of a distance network as shown below.

CO2 -App (16)

- (i) Construct a network
- (ii) Determine the Shortest Path from node 1 to 7.

1-2										
15	20	10	15	25	20	20	15	30	10	20

Or

- (b) Consider the details of a distance network (months) as shown CO2-App (16) below.
 - (i) Construct a project network
 - (ii) Determine the critical path with its duration
 - (iii) Also determine the earliest start, earliest finish, latest start, and latest finish time

1-2	1-3	2-4	3-4	3-5	4-9	5-6	5-7	6-8	7-8	8-10	9-10
4	1	1	1	6	5	4	8	1	2	5	7

- 19. (a) The annual demand for an item is 3200 units. The unit cost is Rs. 6 CO3 -App (16) and inventory carrying charges 25% per annum. If the cost of one procurement is Rs. 150. Determine
 - (i) Economic order quantity
 - (ii) Number of orders per year
 - (iii) Time between the orders
 - (iv) Optimal total yearly cost

Or

(b) The cost of a bike is Rs. 3000. The salvage value (resale value) CO3 -App and the running cost are given as under. Find the most economical replacement age of the bike.

Year	1	2	3	4	5	6	7
Running Cost	600	700	800	900	1000	1200	1500
Resale Value	2000	1333	1000	750	500	300	300

20. (a) A television repairman finds that the time spent on his jobs has an CO3 -App exponential distribution with mean of 30 minutes. If he repairs sets in the order in which they came in, and if the arrival of sets follows a Poisson distribution approximately with an average rate of 10 per 8-hour day, what is the repairman's expected idle time each day? How many jobs are ahead of the average set just brought in.

Or

(b) Solve the following game and determine

CO3 -App (16)

- (i) Saddle Point
- (ii) Dominance
- (iii) Strategy
- (iv) Value of the game

		Player B			
		I	II	III	
	I	2	8	3	
Player A	II	7	3	8	
	III	7	2	7	