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Reg. No.:					

Question Paper Code: 35504

B.E. / B.Tech. DEGREE EXAMINATION, MAY 2018

Fifth Semester

Electronics and Instrumentation Engineering

01UEI504 - PROCESS CONTROL INSTRUMENTATION

(Regulation 2013)

Duration: Three hours Maximum: 100 Marks

Answer ALL Questions.

PART A -
$$(10 \times 2 = 20 \text{ Marks})$$

- 1. What is Process Dead Time?
- 2. List any four objectives of process control.
- 3. Define proportional band.
- 4. Draw the pneumatic PID controller structure.
- 5. List the parameters required to design a best controller.
- 6. Define tuning of controllers.
- 7. Differentiate inherent characteristics and installed characteristics.
- 8. Define control valve sizing.
- 9. Quote ratio control.
- 10. What is process reaction curve?

PART - B (5 x
$$16 = 80 \text{ Marks}$$
)

11. (a) Illustrate dynamic behavior of the interacting liquid level system and derive its transfer function model. (16)

	(b)	Explain in detail Batch and Continuous process control.	(16)
12.	(a)	Illustrate the operation of electronic PID controller.	(16)
		Or	
	(b)	A temperature control system inputs the controlled variable as a range 0 to 4V. The output is a heater requiring 0 to 8V. A PID is to be used $K_P = 2.4\%/\%$, $K_I = 9\%/(\% - \min)$ and $K_D = 0.7\%/(\% / \min)$. The period of fastest expected change is estimated to be 8 Sec. Show the PID circuit.	with
13.	(a)	Discuss the operation of process reaction curve method for P, PI and PID contro	llers (16)
		Or	
	(b)	Describe the Ziegler- Nichols method of tuning PID Controllers.	(16)
14.	(a)	Draw the diagram for current to pressure converter and discuss its operation.	(16)
		Or	
	(b)	Briefly explain the cavitations and flashing in detail.	(16)
15.	(a)	With suitable example explain the concept of cascade control.	(16)
		Or	
		What is the need for Ratio control system? Explain with suitable example in and also draw its block diagram representation.	detail (16)