

Reg. No. :

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Question Paper Code: 59710

B.E. / B.Tech. DEGREE EXAMINATION, DEC 2020

Elective

Mechanical Engineering

01UME910 - PROCESS PLANNING AND COST ESTIMATION

(Regulation 2013)

Duration: 1.15 hrs

Maximum: 30 Marks

PART A - (6 x 1 = 6 Marks)

(Answer any six of the following questions)

- In time study, the rating factor is applied to determine
 - Standard time of a job
 - Merit rating of the worker
 - Fixation of incentive rate
 - Normal time of a worker
- Which techniques are commonly used in work measurement
 - Time study
 - Work sampling
 - Pre-determined Motion Time System (PMTS)
 - All of the above
- Which one of the following chart gives simultaneously information about the progress of work and machine loading?
 - Process chart
 - Machine load chart
 - Man-machine chart
 - Gantt chart
- In Batch Production, the products are made in -----
 - Small batches and in Less variety
 - Small batches and in Large variety
 - Large batches and in Large variety
 - None of the above

