Reg. No. :

Question Paper Code: 55P10

M.E.DEGREE EXAMINATION, NOV 2019

Elective

CAD / CAM

15PCD510 - METROLOGY AND NON DESTRUCTIVE TESTING

(Regulation 2015)

Duration: Three hours

Answer ALL Questions

Maximum: 100 Marks

PART - A $(5 \times 20 = 100 \text{ Marks})$

1.	(a)	(i) Summarize the merits and demerits of ISM.	CO1- U	(10)
		(ii) Compare UMM and CMM with respect to functionality.	CO1- U	(10)
		Or		
	(b)	Describe the block diagram of generalized measurement system and explain different stages with examples.	CO1- U	(20)
2.	(a)	(i) Classify the important indices for measuring process capability.	CO2- U	(20)
		(ii) Analyze the process capability of a production process.	CO2- U	(20)
		Or		
	(b)	Summarize the sampling functional variables based on the control charts.	CO2- U	(20)
3.	(a)	Examine the applications, precautions and limitations in Magnetic particle test.	CO3- U	(20)
		Or		

(b) Illustrate the working methodology of LPT with reference to CO3-U (20) computational fluid dynamics and computer aided simulation.

4. (a) Give the working principle, merits and demerits of AC and DC CO4-U (20) dynamo generator.

Or

- (b) List out the Importance of film characteristics in reference to CO4-U (20) exposure charts.
- 5. (a) Explain the functional nature of ultrasonic waves in detail. CO5- U (20)

Or

(b) Describe the application and importance of magnetic resonance CO5-U (20) waves in medical scanning.