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**Question Paper Code: 54903**

B.E. / B.Tech. DEGREE EXAMINATION, APRIL 2019

Fourth Semester

Chemical Engineering

15UCH403 - MECHANICAL OPERATIONS

(Regulation 2015)

Duration: 3 hours

Maximum: 100 Marks

Answer ALL Questions

PART A - (10 x 1 = 10 Marks)

1. Size reduction mechanism used in jaw crushers is CO1- R  
(a) Attrition                      (b) Compression                      (c) Cutting                      (d) Impact
2. For crushing of solids, the Rittinger's law states that the work required for crushing is proportional to CO1- U  
(a) the new surface created                      (b) the size reduction ratio  
(c) the change in volume due to crushing                      (d) none of these
3. Screen capacity is proportional to CO2- U  
(a) S                      (b) 1/S                      (c) S<sup>2</sup>                      (d)  $\sqrt{S}$
4. Froth flotation is the most suitable for treating CO2- R  
(a) Iron ores                      (b) Sulphide ores                      (c) Quartzite                      (d) None of these
5. Flow of filtrate through the cake in a plate and frame filter press is best described by the \_\_\_\_\_ equation CO3- R  
(a) Kozney- Karman                      (b) Hagen- Poiseuille's                      (c) Fanning's                      (d) Kremser
6. Filtration rate does not depend upon the CO3- U  
(a) Pressure drop & area of filtering surface                      (b) Resistance of the cake & the septum  
(c) Properties of the cake & the filtrate                      (d) None of these

7. Weber number is significant and is concerned with the CO4- R
- (a) Solid-liquid mixing (b) Liquid-liquid mixing
- (c) Dispersion of liquid in liquid (d) Dispersion of solid in liquid
8. Consider agitation of a liquid in a baffled vessel by a turbine agitator having six flat blades. The power number for this case is practically constant for Reynolds number greater than CO4- R
- (a) 1 (b) 100 (c) 1000 (d) 10000
9. Screw conveyors are CO5- R
- (a) Run at very high rpm (b) Suitable for sticky material
- (c) Suitable for highly abrasive material (d) All (a),(b) and (c)
10. For temporary storage before feeding solids to a process, the type of equipment used is \_\_\_\_\_ CO5- R
- (a) Bin (b) Silo (c) Hopper (d) None of these

PART – B (5 x 2= 10 Marks)

11. Define kick's law. CO1- R
12. Classify various types of screen. CO2- R
13. What are the factors that controlling rate of filtration? CO3- R
14. Compare the agitation and mixing. CO4- R
15. List the different storage methods used in industry. CO5- R

PART – C (5 x 16= 80 Marks)

16. (a) Explain the characterization of solid particles by their shape and size of the particle. CO1- U (16)
- Or
- (b) (i) Explain the construction and working of Jaw crusher with neat sketch. CO1- U (8)

- (ii) A material is crushed in a blake jaw crusher such that the average size of particle is reduced from 50 mm to 10 mm with the consumption of energy 13 kW( kJ/s). What would be the consumption of energy needed to crush the same material of average size of 75 mm to an average size of 25 mm: CO1- U (8)
- a) Assuming Rittinger's law applies?  
b) Assuming Kick's law applies?  
Which of these results would be regarded as being more reliable and why?
17. (a) (i) Derive the expression for the effectiveness of a screen. How does vary with capacity? CO2- U (9)  
(ii) Explain the working of vibrating screen with neat sketch. CO2- U (7)
- Or
- (b) (i) Explain the principle and working of magnetic separator with neat sketch. CO2- U (10)  
(ii) Discuss about froth flotation process in mineral processing industry. CO2- U (6)
18. (a) (i) Explain the construction and working of plate and frame filter press with neat sketch. CO3- Ana (10)  
(ii) Derive an expression for determining the specific resistance of the cake during filtration. CO3- Ana (6)
- Or
- (b) Slurry is filtered in a plate and frame press containing 12 frames, each 0.3 m square and 25 mm thick. During the first 180 s the pressure difference for filtration is slowly raised to the final value of 400kN/m<sup>2</sup> and during this period, the rate of filtration is maintained constant. After the initial period, filtration is carried out at constant pressure and the cakes are completely formed in a further 900 s. The cakes are then washed with a pressure difference of 275 kN/m<sup>2</sup> for 600 s using through washing. What is the volume of the filtrate collected per cycle and how much wash water is used? CO3- Ana (16)

19. (a) (i) Describe the construction and working of banbury mixer with neat sketch and its applications. CO4- U (12)
- (ii) Classify the mixers for dry powders and state their specific applications. CO4- U (4)
- Or
- (b) (i) Explain the method of calculating power required by an agitator for a given mixing. CO4- U (8)
- (ii) Derive an expression to estimate mixing index in case of blending granular solids. CO4- U (8)
20. (a) Discuss briefly about pneumatic conveying of solids with neat sketch. CO5- U (16)
- Or
- (b) What are various equipments used for storage of solids? Discuss any two storage equipment with neat sketch. CO5- U (16)